Indoor Unit Operation & Installation Manual

AB072MBERA

AB092MBERA

AB122MBERA

AB162MBERA

AB182MBERA

No.0150501422

• Please read this manual carefully before using

• Keep this operation manual for future reference

User Manual

Your air conditioner may be subject to any change owing to the improvement of Haier products.

MRV series multiple air conditioning systems adopt the consistent running mode, by which, all indoor units can only be heating or refrigerating operation at the same time.

To protect the compressor, the air conditioning unit should be powered on for over 12 hours before using it.
All indoor units of the same refrigerating system should use the unified power switch to ensure that all indoor units are in the state of being powered on at the same time during the operation of air conditioner.

Product Features:

1. Hanging-style installation to save space;
2. Automatic display of faults;
3. Function of central control
   (optional from our company).
4. The air conditioner is provided with the function of compensation for power supply. During operation, when the power supply fails emergently and resumes again, the air conditioner returns to the working condition before power failure, if provided with compensation function.
5. The operating methods and functions are same although the shapes of indoor units are different.
6. Now this indoor unit only has wired controller function,the indoor unit that has remote controller function need to set in factory especially.
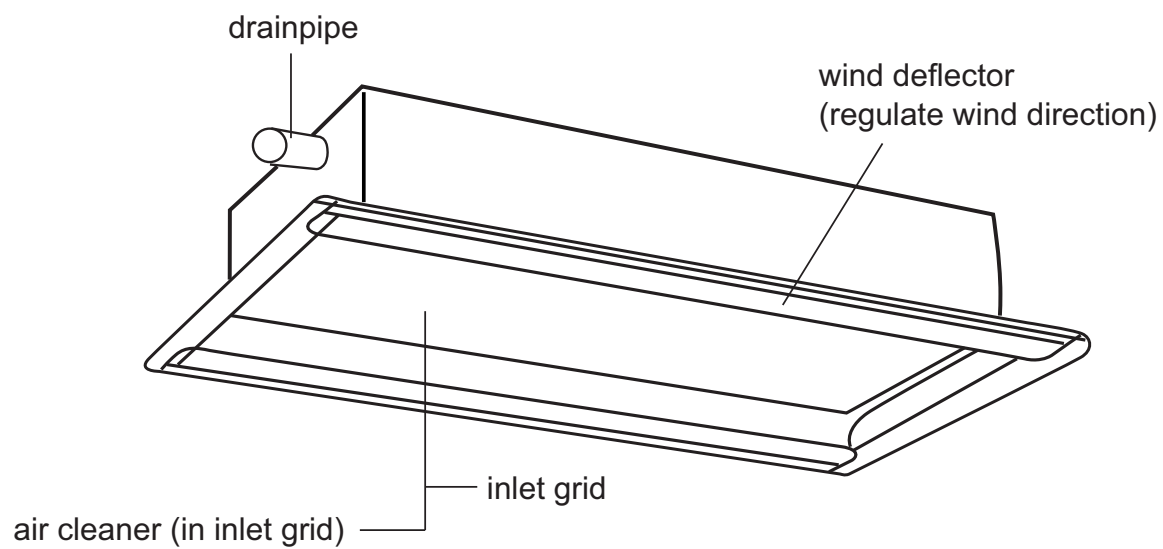
Contents

Operating Range of Air Conditioner

cooling dry	indoor	max.	DB: 32 ℃	WB: 23℃
		min.	DB: 18 ℃	WB: 14℃
	outdoor	max.	DB: 43 ℃	WB: 26℃
		min.	DB: -5℃	
heating	indoor	max.	DB: 27 ℃	
		min.	DB: 15 ℃	
	outdoor	max.	DB: 21 ℃	WB: 15℃
		min.	DB: -15℃	

Parts and Functions

drainpipe

wind deflector
(regulate wind direction)

inlet grid

air cleaner (in inlet grid)

Parts and Functions

Buttons of the wire controller

Fan speed switch
Change wind speed

Mode switch
Choose running mode

Health switch
Used to control oxygen function and
negative ion

Swing switch
Open and close air flap

TEMP switch
Used for changing
set temperature

Time switch
It is used to
regulate setting
time.

**Clock, timing and
address setting**

Air change switch
It is used to open
and close air
change function.
The mode is as
follows:
No display-air
change
(automatic)-air
change
(RECOVERY)-air
change (NORMAL)

ON/OFF switch
Do on and off
function. The unit
is on when
pressing it; and is
off when pressing
it again.

Timing switch
It is used for choosing timing running

Self-inspection switch
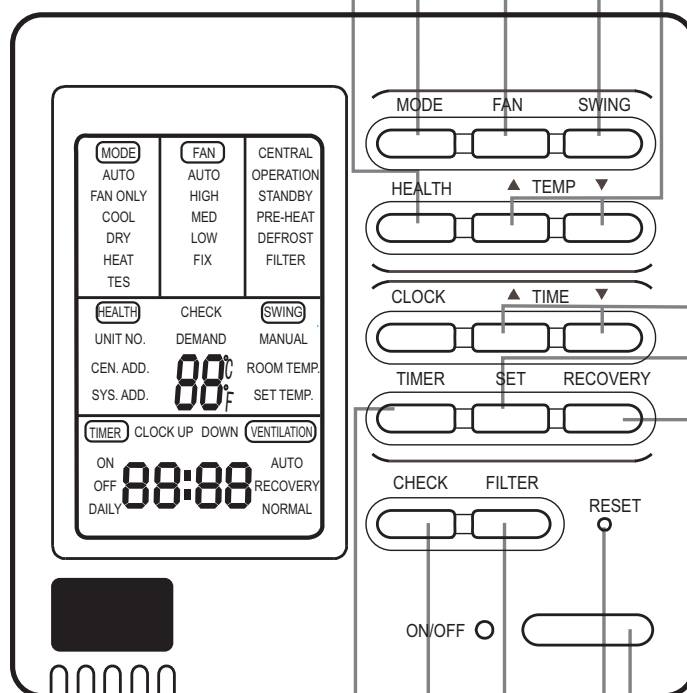It is used for inspection service

Filter reset
After cleaning air inlet and filter, press this
switch. The unit begins to run

Reset key
When in abnormal state, push the reset key
with a spike, which may return the unit to
normal

Display panel labels

MODE	FAN	CENTRAL
AUTO	AUTO	OPERATION
FAN ONLY	HIGH	STANDBY
COOL	MED	PRE-HEAT
DRY	LOW	DEFROST
HEAT	FIX	FILTER
TES		

HEALTH CHECK SWING
UNIT NO. DEMAND MANUAL
CEN. ADD. 88°C ROOM TEMP.
SYS. ADD. 88°F SET TEMP.

TIMER CLOCK UP DOWN VENTILATION
ON AUTO
OFF 88:88 RECOVERY
DAILY NORMAL

MODE FAN SWING
HEALTH ▲ TEMP ▼
CLOCK ▲ TIME ▼
TIMER SET RECOVERY
CHECK FILTER RESET
ON/OFF

Parts and Functions

Display of the wire controller

Air volume display
Display the setting speed

Running mode display
Show the selected mode

Health function display

Unit number display
Centralized adress display
System adress display

Temperature display
Display the room temperature, setting temperature, and unit number

Timing operation display
Show timing operation content

Inspection status display

Demand display
When forced to run,"DEMAND" will be displayed, or show HH/LL in the temperature zone.
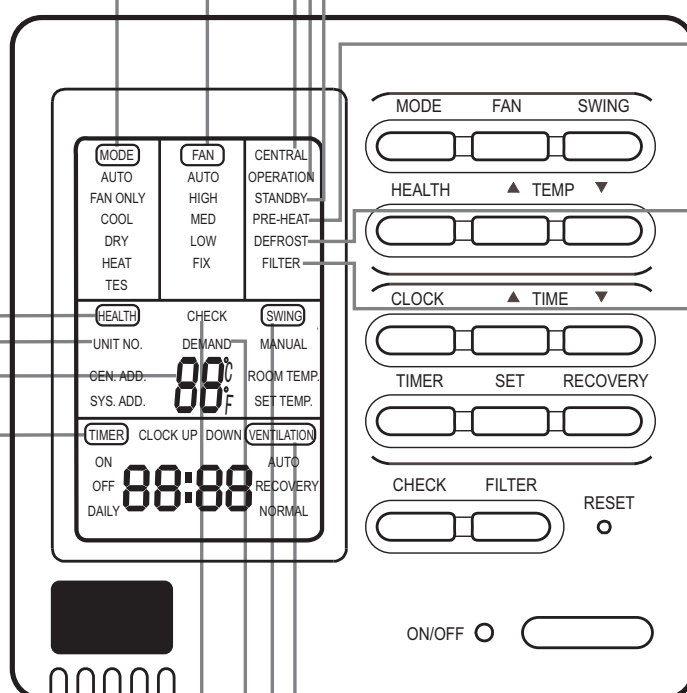
Centralized display
When controlled by centralized controller, and chosen by "centralize or lock" mode, this information is shown.

Running display
When the compressor runs, it displays.

Standby display
When the unit is on power and in "abnormity mode", or outdoor unit malfunction show alarm , "standby" is shown to reflect no need to unit.

When in preheating status, "preheating" is shown.

"Defrost" is shown when defrosting.

Filter screen warning sign
When the sign is shown, please clean the filter screen

Air change display

Wind swing display

MODE	FAN	CENTRAL
AUTO	AUTO	OPERATION
FAN ONLY	HIGH	STANDBY
COOL	MED	PRE-HEAT
DRY	LOW	DEFROST
HEAT	FIX	FILTER
TES		

HEALTH	CHECK	SWING
UNIT NO.	DEMAND	MANUAL
CEN. ADD.		ROOM TEMP.
SYS. ADD.		SET TEMP.

TIMER	CLOCK UP DOWN	VENTILATION
ON		AUTO
OFF		RECOVERY
DAILY		NORMAL

MODE FAN SWING
HEALTH ▲ TEMP ▼
CLOCK ▲ TIME ▼
TIMER SET RECOVERY
CHECK FILTER RESET
ON/OFF

Remarks
• The models in the manual don't have health, filter reset and Air change function.

Parts and Functions

Remote controller
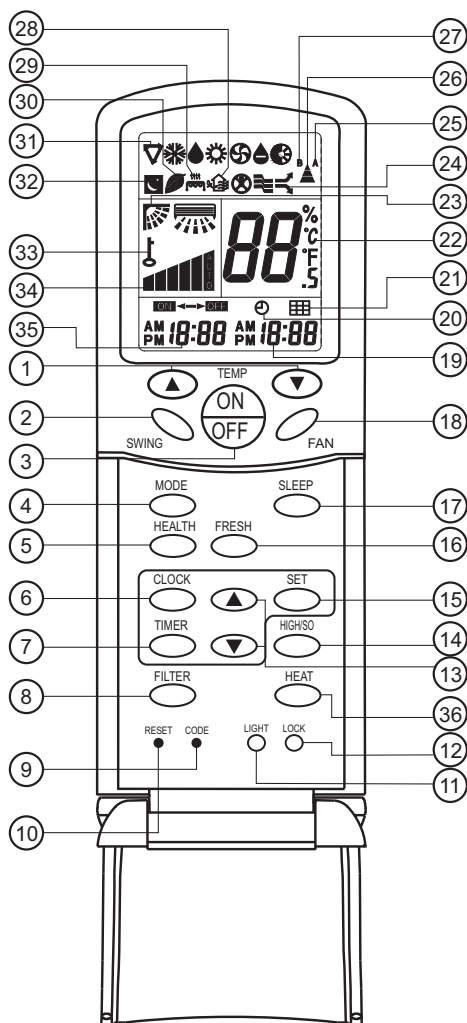
1.TEMP Setting Button
Used to set temperature.
The temperature ranges: 16℃~ 30℃.

In Up/Down function of filter, for controlling up and down filter.

2.SWING Button
If you press this button once, auto swing will be activated. If you press this button again, the louver will fix in the present position.

3.Power ON/OFF Button
Used for unit to start or stop.
After power on, the LCD of remote controller will display the previous operation state (except for TIMER,SLEEP and SWING state).

4.Operation MODE Button
Used to select operation mode.
Every time you press MODE button, operation mode changes according to following sequence:

Code A: AUTO → COOL → DRY → HEAT → FAN

5.HEALTH Button
Used to set health operation function.

6.CLOCK Button
Used to set correct time.

7.TIMER Button
Used to select TIMER mode:TIMER ON,TIMER OFF, TIMER ON-OFF.
(Note: if the time of TIMER ON is the same as TIMER OFF, TIMER ON-OFF cannot be set)

8. FILTER Button
Used to set up/down function of filter.

9.CODE Button
Used to select Code A or B, Normally at Code A. As you cann't controll the indoor unit, please change the Code to B.

10.RESET Button
Press this button by using a sharp article to resume the correct operation of the remote controller in case of need, for example, in case of malfunctions due to electromagnetic disturbance.

11.LIGHT Button
Used to light the control panel

12.LOCK Button
Used to lock operation button and LCD display contents. If you press this button, the other buttons come out of function and lock state display appears; if you press it again, lock state will be no more active and lock state display will disappear.

13.HOUR Adjustment Button
Used to set clock and timer setting

14.HIGH/SO Button
Used to select HIGH or SOFT operation.

15.SET Button
Used to confirm TIMER and CLOCK settings.

16.FRESH Button
Used to set fresh mode, the unit will draw in fresh air.

17.SLEEP Button
Used to set sleep mode. (The clock must be corrected before setting sleep function)

18.FAN Button
Used to select fan speed:LOW,MID,HIGH,AUTO.

19.TIME Display

20.TIMER Display

21.FILTER Display
When the filter need be cleaned, you can press the FILTER button for 3s, to up/down function.

22.TEMPERATURE Display

23.AUTO SWING Display

Parts and Functions

24.HIGN/SO Run Display

25.Code A of controller's state
Code A is used for the units in this manual.

26.SIGNAL SENDING Display

27.Code B of controller's state

28.Fresh Display

29.Auxiliary ELECTRICAL HEATING Display

30.HEALTH Display
Displays when healthy run function is set.

31.Operation MODE Display

AUTO RUN	COOL RUN	DRY RUN	HEAT RUN	FAN RUN
▽	❋	●	☼	✿

32.SLEEP State Display

33.LOCK State Display

34.FAN SPEED Display

Code A

LOW	MID	HIGH	AUTO

35.TIMER ON Display

36.HEAT Button
Used to select auxiliary heater function.

> **Note:**
> 1.Models in this manual have no functions
> ⑤⑧⑪⑭⑯⑰㉑㉔㉗㉘㉙㉚㊱
> 2.HIGH/SO button
> This button is active in Cooling/Heating mode, the fan speed is in AUTO mode after pressing it and "high functon" will be automatically cancelled after 15 minutes running.

Remote Controller Operation
- When in use, direct signal transmission head to the receiver placed on the indoor unit.
- The distance between the remote controller and the receiver should be max 7m and there should be no obstacle between them.
- Do not throw the remote controller to prevent it from being damaged.

- When operating the remote controller in an area where electronically controlled lights are installed or wireless handsets are used, please move closer to the indoor unit as the function of the remote controller might be affected by signals emitted by the above mentioned equipments.
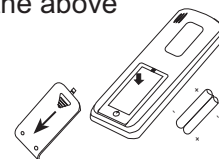
Battery loading
Batteries are fitted as follows:

Remove the battery compartment lid
Slightly press and disengage the battery compartment lid marked with " ▽ " and then hold the remote controller by the upper section and then remove the battery compartment lid by pressing in the direction of the arrow as shown in the figure above.

Loading the battery
Ensure that batteries are correctly placed in the compartment as required for positive and negative terminals.

Replacing the battery compartment lid
The battery compartment lid is reinstalled in the reverse sequence.

Display review
Press the button to see if batteries are properly fitted. If no display appears, refit the batteries.

Confirming indicator
If no indication is displayed after press ON/OFF button, reload the batteries.

Caution: if the remote controller does not operate as designed after fitting new batteries of the same type, press the Reset button (marked ↓) with a pointed article.

Note:
It is recommended that the batteries should be removed from the compartment if the remote controller is not used for an extended period.

The remote controller is programmed for automatic test of operation mode after the batteries are replaced. When the test is conducted, all icons will appear on the screen and then disappear if the batteries are properly fitted.

When throw away the waste batteries, please perform in accordance with the local regulation.

Clock Set
When the unit is started for the first time or after replacing batteries in remote controller, clock should be adjusted as follows:
1.Press CLOCK button, clock indication of " AM " or " PM " flashes.
2.Press " ▲ " or " ▼ " to set correct time. Each press the time will increase or decrease by 1 min. If the button is kept pressed, the time will increase or decrease quickly.
3.Press "SET" button to confirm the time setting. AM or PM stop flashing, while clock starts working.
Note:AM means morning and PM means afternoon.
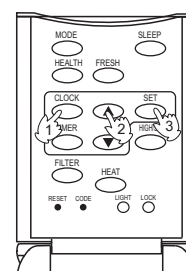
Safety Considerations

- If the air conditioner is transferred to a new user, this manual shall be transferred to the user, together with the conditioner.
- Before installation, be sure to read Safety Considerations in this manual for proper installation.
- The safety considerations stated below is divided into " ⚠ Warning" and " ⚠Attention". The matters on severe accidents caused from wrong installation, which is likely to lead to death or serious injury, are listed in " ⚠ Warning". However, the matters listed in " ⚠ Attention" are also likely cause the severe accidents. In general, both of them are the important items related to the security, which should be strictly abided by.
- After the installation, perform test run to make sure everything is in normal conditions, and then operate and maintain the air conditioner in accordance with the User Manual. The User Manual should be delivered to the user for proper keeping.

⚠ Warning

- Please ask the special maintenance station for installation and repair. Water leakage, electric shocks or fire accidents might be caused from improper installation if you conduct the installation by your own.
- The installation should be conducted properly according to this manual. Water leakage, electric shocks or fire accidents might be caused from improper installation.
  Please make sure to install the air conditioner on the place where can bear the weight of the air conditioner.
- The air conditioner can't be installed on the grids such as the non-special metal burglar-proof net. The place with insufficient support strength might cause the dropdown of the machine, which may lead to personal injuries.
- The installation should be ensured against typhoons and earthquakes, etc. The installation unconformable to the requirements will lead to accidents due to the turnover of the machine.
- Specific cables should be used for reliable connections of the wirings. Please fix the terminal connections reliably to avoid the outside force applied on the cables from being impressed on the cables. Improper connections and fixings might lead to such accidents as heating or fire accidents.
- Correct shapes of wirings should be kept while the embossed shape is not allowed. The wirings should be reliably connected to avoid the cover and the plate of the electrical cabinet lipping the wiring. Improper installation might cause such accidents as heating or fire accidents.
- While placing or reinstalling the air conditioner, except the specific refrigerant (R410A), don't let the air go into the refrigeration cycle system. The air in the refrigeration cycle system might lead to the cracking or personal injuries due to abnormal high pressure of the refrigeration cycle system.
- During installation, please use the accompanied spare parts or specific parts. If not, water leakage, electric shocks, fire accidents or refrigerant leakage might be caused.
- Don't drain the water from the drainpipe to the waterspout where may exist harmful gases such as sulfureted gas to avoid the harmful gases entering into the room.
- During installation, if refrigerant leakage occurs, ventilation measures should be taken, for the refrigerant gas might generate harmful gases upon contacting the flame.
- After installation, check if any refrigerant leakage exists. If the refrigerant gas leaks in the room, such things as air blowing heaters and stoves, etc. may generate harmful gases.
- Don't install the air conditioner at the places where the flammable gases may leak. In case the gas leakage occurs around the machine, such accidents as fire disasters may be caused.
- The drainpipe should be properly mounted according to this manual as to ensure the smooth drainage. In addition, heat preservation should be taken to avoid condensation. Improper drainpipe mounting might cause water leakage, which will get the articles at home wet.
- The refrigerant gas pipe and liquid pipe should be heat insulated to preserve heat. For inappropriate heat insulation, the water caused from the condensation will drop to get the article at home wet.

⚠ Attention

- The air conditioner should be effectively grounded. Electric shocks may occur if the air conditioner is ungrounded or inappropriately grounded. The wire for earthing shouldn't be connected to the connections on the gas pipe, water pipe, lightning rod or telephone.
- The breaker for electricity leakage should be mounted. If not, accidents such as electric shocks may happen.
- The installed air conditioner should be checked for electricity leakage by being powered.
- If the ambient humidity bigger than 80%, when the water discharge hole be blocked or the filter becomes dirty, or airflow speed change, there maybe leads to condensing water drop down, and at the same time there maybe some drops of water spit out.

Safety Considerations

⚠ Attention

<table>
<tr><td rowspan="2">Notices during Operation</td><td>

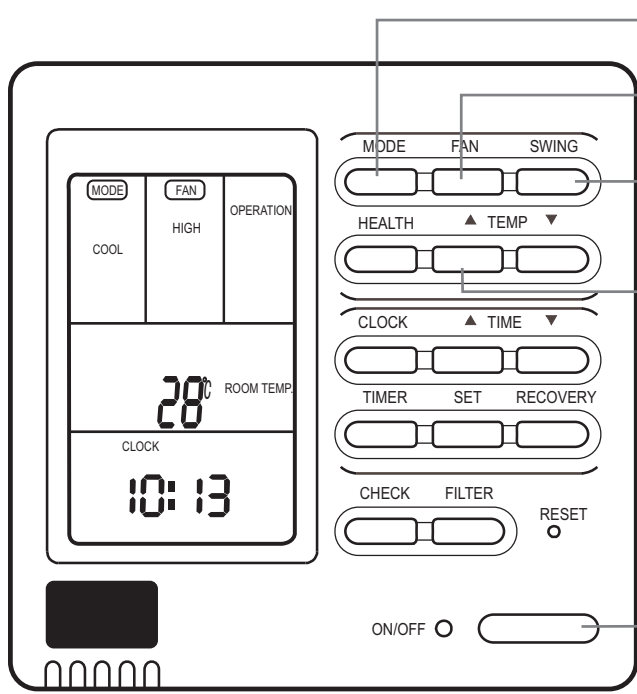- It is not allowed to put any heating apparatus under the indoor units, for the heat may cause distortion of the units.

- Pay attention to the aeration condition to avoid anoxic symptom. ❗

- Flammable apparatus should not be placed in the place where the air conditioner wind could reach directly, or incomplete burning of the apparatus may be caused. 🚫

- Check the mount table of the air conditioner for damage for a long period of operation. If placed on the damaged table, the unit may drop down causing damage. ❗

- Plants and animals should not be put to the place where wind of the air conditioner blows directly, otherwise damage to them may be caused. 🚫

- It cannot be used for the preservation of food, living creature, precise instrument and artworks, etc, otherwise damage may occur. 🚫

- Use the fuse with proper capacity. Metal wires and copper wires, etc., may cause fire or other faults. ❗

- Do not use water heater or like next to the indoor unit and the wired controller. Water/power leakage or short circuit may happen if the steam generating apparatus is working next to machine. 🚫

- Defrosting during heating
To improve the heating effect, the outdoor unit will perform defrosting automatically when frost appears on the outdoor unit during heating (approximately 2-10 min). During defrosting, the fan of the indoor unit runs at a low speed or stops while that of the outdoor unit stops running.

- Power should be cut off when the air conditioner is left unused for a long period. Power will be consumed if the air conditioner is not powered off. The power switch of the outdoor unit switch should be powered on 12 hours in advance before operation to protect the unit after a long period of storage.

</td><td>

- 3-minute protection
To protect the unit, compressor can be actuated with at least 3-minute delay after stopping.

- Close the window to avoid outdoor air getting in. Curtains or window shutters can be put down to avoid the sunshine.

- Do not touch the switch with the wet hand to avoid power shock. 🚫

- Stop running and switch off the manual power switch when cleaning the unit. 🚫

- During the operation of the control unit, don't switch off the manual power switch and the controller can be used. Please do not press the liquid crystal zone of controller to prevent damage ❗

- Cleaning the unit with water may cause electric shock. 🚫

- Do not put flammable spray close to the air conditioner. Don't inject flammable spray towards the air conditioner, which may cause fire. 🚫

- Stopping fan rotation
The unit which stops operating will actuate the fan for a 2-8 min swing every 30-60 minutes for protecting the unit while other indoor unit are in the operating state.

- This appliance is not intended for use by persons (including children) with reducedphysical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

- Children should be supervised to ensure that they do not play with the appliance.

</td></tr>
</table>

Operation instruction

ON/OFF operation

```
MODE    FAN    SWING

HEALTH   ▲ TEMP ▼

CLOCK    ▲ TIME ▼

TIMER    SET    RECOVERY

CHECK    FILTER
                          RESET
                            ○
ON/OFF  ○
```

```
MODE   FAN        OPERATION
            HIGH
COOL

          28℃  ROOM TEMP.
CLOCK

          10:13
```

2 Press ON/OFF switch on line controller directly

4 The line controller displays the running state in the latest time (timing and swing state may not be displayed).

5

3 **1. Press "ON/OFF" switch.**
The air conditioner starts operating, and the light on the wired controller is on.

2.Choose operation mode.
Press "mode"switch to change to "AUTO"---"FAN ONLY"---"COOL"---"DRY"---"HEAT".

3.Press "TEMP" switch
Change set temperature:press TEMP ▲ or TEMP ▼ every time, [SET] will display, and set temperature will increase/reduce 1℃

1
6

4.Press "FAN SPEED" switch
FAN ONLY Operation:
Press "FAN SPEED" switch to change to "HIGH"--"MED"--"LOW"--"HIGH"
In AUTO,COOL,DRY,HEAT Operation:
Press "FAN SPEED" switch to change to "AUTO"--"HIGH"--"MED"--"LOW"--"AUTO"

5.Press "SWING" switch on the line controller to swing the wind screen.

6.Press "ON/OFF"switch, off.
The light on the line controller is off.

Note
Several seconds after the operation of the line controller, the setting of the unit will change.

Remarks
- Avoid pressing "ON/OFF" switch frequently.
  Do not press line controller or switches by sharp objects.
- The temperature is on the basis of the setting value. The wind temperature may not reach the setting value because of the outer air conditioner and system protection.
- When the wired controller is power on, the screen fully displays it for two seconds. and clock
- zone "8888"-"888"-"88"-"8" flicker for 30 seconds. All the switches are invalid at the time.

Operation instruction

Present time setting

- The timing is based on the real time. Thus, the real time should be regulated in advance.
- The clock regulation steps are as follows:
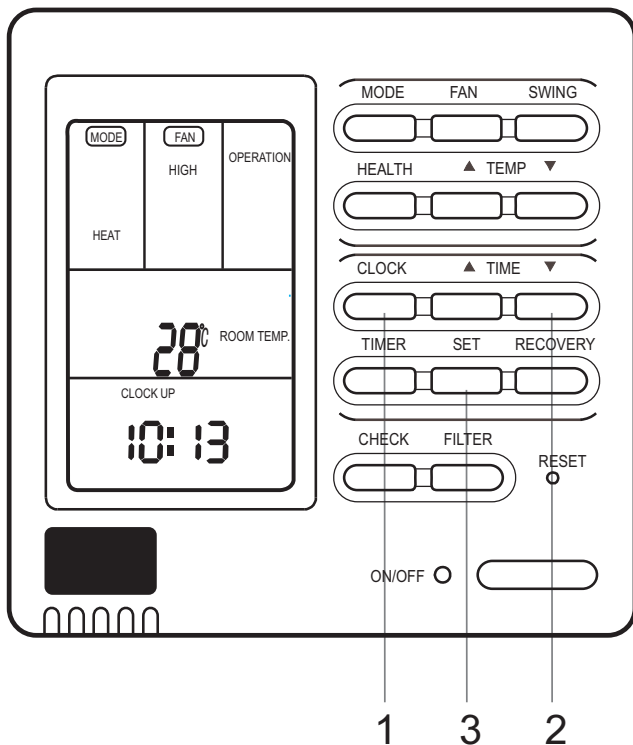
1.Press "CLOCK" switch

"CLOCK" flickers, and the time displayed is the real time.

2.Press TIME " ▲ " and TIME " ▼ " to regulate the time.

The time increases a minute each time you press TIME " ▲ " switch.
The time decreases a minute each time you press TIME " ▼ " switch.

3.Press "SET" switch. The setting is achieved.

Note

- If not in timing, the screen displays the real time.
- If in timing, the screen displays the timing time.
- If you want to know the real time, go to the first step.

**Setting of power failure compensation function**

When SW1-6 on PCB of wire controller is OFF, it will be in power failure compensation. If the SW1-6 is ON, it has no compensation function.

When the power is on after blackout, the unit will return to the former state if compensation function is set. Otherwise, it will stop. When restarting the unit, press "ON/OFF" switch on wired controller.

Operation instruction

Timing setting

- OFF timing: when a set time has elapsed, the unit stops running.
- ON timing: when a set time has elapsed, the unit starts.
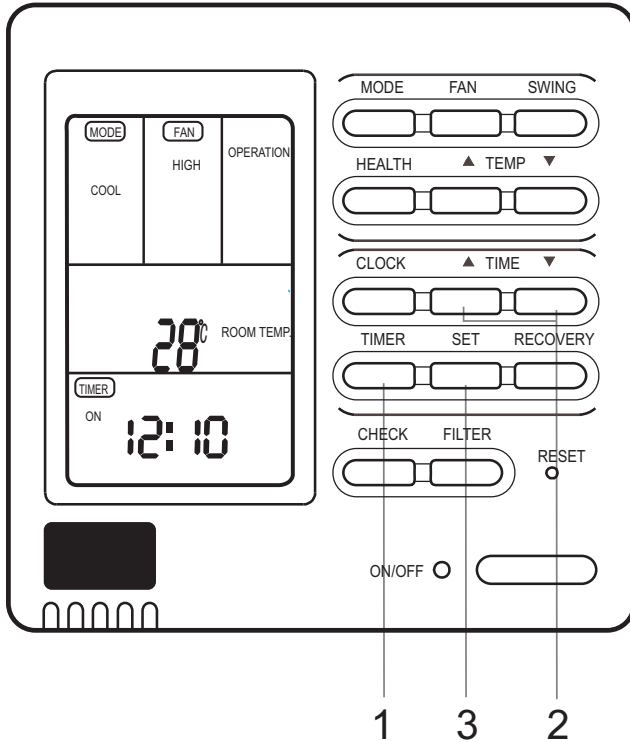
Press "ON/OFF" switch firstly, and set up operation mode. Please regulate the clock in advance before using the timing function.

1.Press "TIME" switch.

The display changes with the following sequence:

$$\rightarrow ON \rightarrow OFF \rightarrow \begin{matrix} ON \\ OFF \end{matrix} \rightarrow \begin{matrix} ON \\ OFF \end{matrix} \rightarrow CYCLE \rightarrow no\ display$$

2.Set up "TIMER"

When timing ON or timing OFF flickers, press " ▲ " or " ▼ " to regulate the time Press" ▲ "or " ▲ " set up ON/OFF time.
The setting time increases ten minutes each time you press " ▲ " switch.
The setting time decreases ten minutes each time you press " ▼ " switch.
When setting timing ON and timing OFF at the same time, press "timing" switch to change the setting item.

3.Time setting is achieved. Press"SET"switch.

Cancel timing

If you want to change the timing mode to normal operation, press "timing" until there is no timing display. When the timing is invalid, the mode is in normal operation.

parts of wired controller explanation :

1.The unit starts or stops at the setting time. Meanwhile, it displays the timing time.
2."ON Timing, OFF timing and circulation"means that the unit is on and off at the setting time everyday.

Note

- The shorter setting time will be carried out firstly.
- If the ON timing and OFF timing are the same, the setting is invalid.
- Even in timing condition, you may start or close the unit through pressing "ON/OFF" switch.

Operation instruction

Query indoor malfunction history:

In the state of power on or power off, press [CHECK] button, enter the malfunction-querying mode of all indoor units in the group. Then [CHECK] and [UNIT NO.] will display, and the actual indoor numbers will be displayed in some sequence (unit number is in decimals). At the same time, in the time region, there will be the current malfunction and the latest time malfunction, the displaying format is [XX:YY], in which XX stands for the current malfunction, if normal, it will display "--"; YY stands for the latest time malfunction. The failure code of every unit will display for 3 seconds. After the failure codes of all indoor units in the whole group are displayed, the mode will quit automatically.

How to change the function switches?

| No.	Type	State of switch	Function description
SW1-1	Select the master or the slave controller	ON	set as the slave controller
		OFF	set as the master controller
SW1-2	Select the controller mode	ON	standard controller
		OFF	air handler controller
SW1-3	Room temperature display option	ON	visible room temperature
		OFF	invisible room temperature
SW1-4	26° lock	ON	Unavailable 26° lock
		OFF	available 26° lock
SW1-5	Temperature sensor position option	ON	Sensor of the controller
		OFF	Sensor in the unit
SW1-6	Auto restart	ON	unavailable
SW1-7	Factory Seting	OFF	available
		ON	default setting
SW1-8	Factory Setting	OFF	default setting

Note

1. Switches or jumper wire must be adjusted when the wire controller is powered off. If the wire controller is powered on, the above operations will be invalid.

2. Function difference between master wire controller and slave one:

Contrastive items	Master wire controller	Slave wire controller
Function	All of functions	Only with below functions: ON/OFF, MODE, FAN SPEED, SET TEMP., SWING

Operation instruction

AUTO, COOL , HEAT and DRY Operation
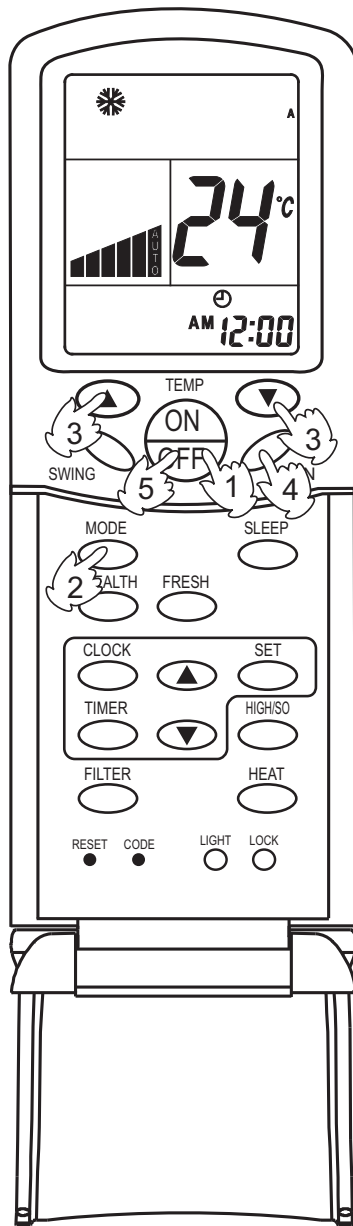
(1) Unit start
Press ON/OFF button, the unit starts.
Previous operation status appears on LCD (except for TIMER,SLEEP and SWING setting)

(2) Select operation mode
Press MODE button. Each press, the operation mode changes as follows:
Code A

▽ → ❄ → ● → ☀ → 🌀
AUTO COOL DRY HEAT FAN

Then select AUTO, COOL, DRY or HEAT as needed.

(3) Temperature setting
Press TEMP button.
▲ Every time the button is pressed, the setting temperature increases by 1°C; if the button is kept pressed, the setting temperature will increase quickly.
▼ Every time the button is pressed, the setting temperature decreases by 1°C, if the button is kept pressed, the setting temperature will decrease quickly.
Set the proper temperature.

(4) Adjust fan speed
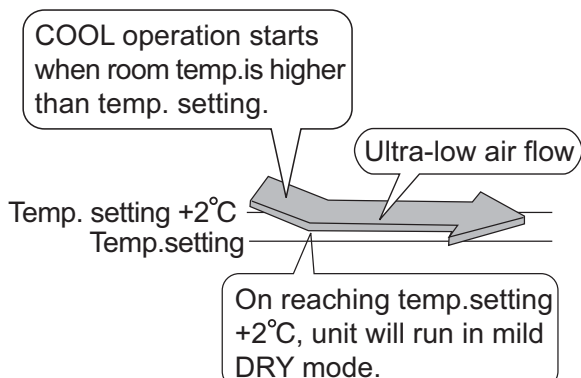Press FAN button. Each press, the fan speed changes as follows:
Code A

AUTO LOW MID HIGH

Air conditioner will run at the selected fan speed.

(5) Unit stop
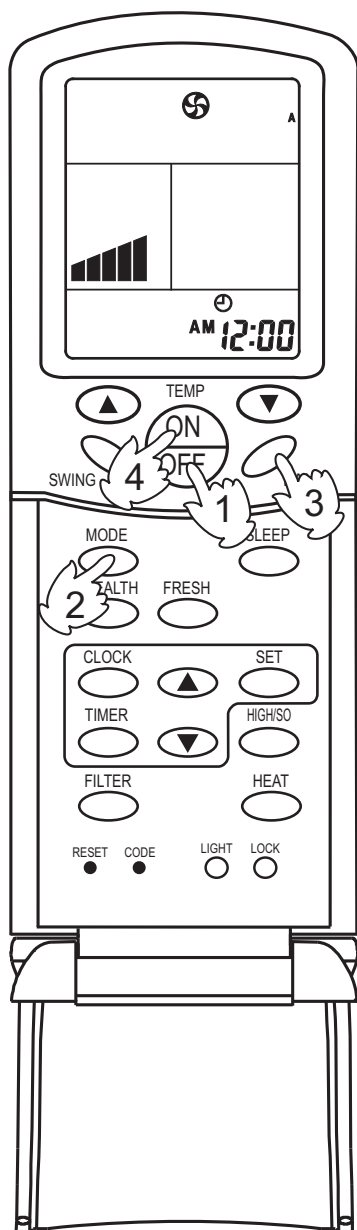Press ON/OFF button, the unit stops.

NOTE:
- In FAN mode, the temperature setting is not displayed on LCD.
- In DRY mode, when room temperature becomes 2°C higher than temperature setting, unit will run intermittently at LOW speed regardless of FAN setting. When room temperature is lower than temperature setting, unit will only run FAN operation.
- In HEAT mode, warm air will blow out after a short period of time due to cold-draft prevention function.

COOL operation starts when room temp.is higher than temp. setting.

Ultra-low air flow

Temp. setting +2°C
Temp.setting

On reaching temp.setting +2°C, unit will run in mild DRY mode.

Operation instruction

Fan Operation (Only for Code A)

(1) Unit start

Press ON/OFF button to start your air conditioner. Previous operation status appears on LCD (except for TIMER, SLEEP, and SWING setting).

(2) Select operation mode

Press MODE button. Each press, the operation mode changes as follows:

▽ → ❄ → ● → ☀ → ✿

AUTO COOL DRY   HEAT   FAN

Then select FAN mode.

(3) Adjust fan speed

Press FAN button. Each press, the fan speed changes as follows:

LOW   MID   HIGH

Air conditioner will run at the selected fan speed. When in AUTO mode, the unit will adjust fan speed according to room temperature automatically.
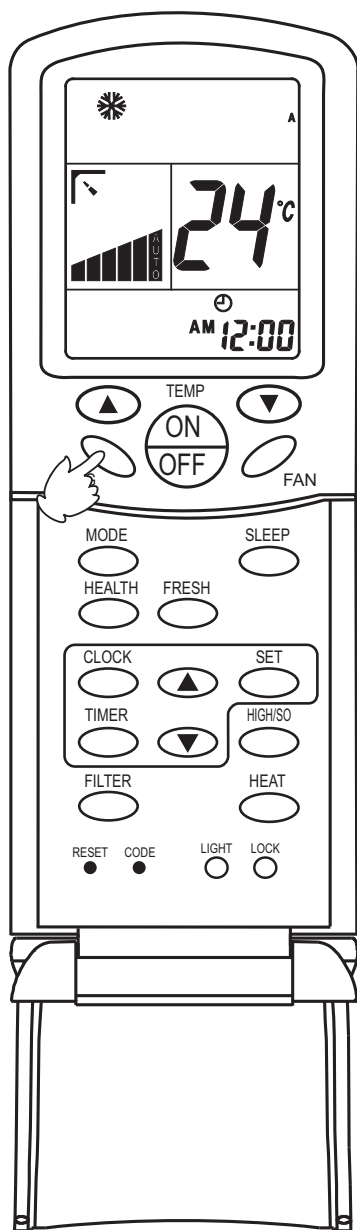
(4) Unit stop

Press ON/OFF button to stop unit.

About FAN mode

When the air conditioner runs in FAN mode, it is not possible to select AUTO FAN or to set temperature.

Operation instruction

Adjusting Air Flow Directon

Adjusting air flow direction

Press SWING button.
Up and down airflow varies upwards and downwards.
Left and right airflow varies left and right sides.

When the automatic swing louver moves to the proper angle, press SWING button to fix the airflow direction.

After unit stops:
Displays on the LCD disappear.
All indicators on the indoor unit go out.
Swing louver automatically close the air outlet.

Warning
- Always use SWING button on the remote controller to adjust flaps. Adjusting them by hand may result in air conditioner's abnormally running.
  If the louver work abnormally, stop unit, restart and adjust the louver by remote controller.
- In COOL or DRY mode, do not leave the louver in downward position for a long time, as the water vapor close to the grille may condense and water may drop from the air conditioner.
- Please carefully set temperature when children, old or infirm people use the air conditioner.
- In case of great humidity, if the vertical flaps are completely turned towards left or right, the louver will drop water.

Hints:
- As in COOL mode air flows downwards, adjusting airflow horizontally will be much more helpful for a better air circulation
- As in HEAT mode air flows upwards, adjusting airflow downward will be much more helpful for a better air circulation.
- Be careful not to catch a cold when cold air blows downward directly.

Operation instruction

Timer ON/OFF Function
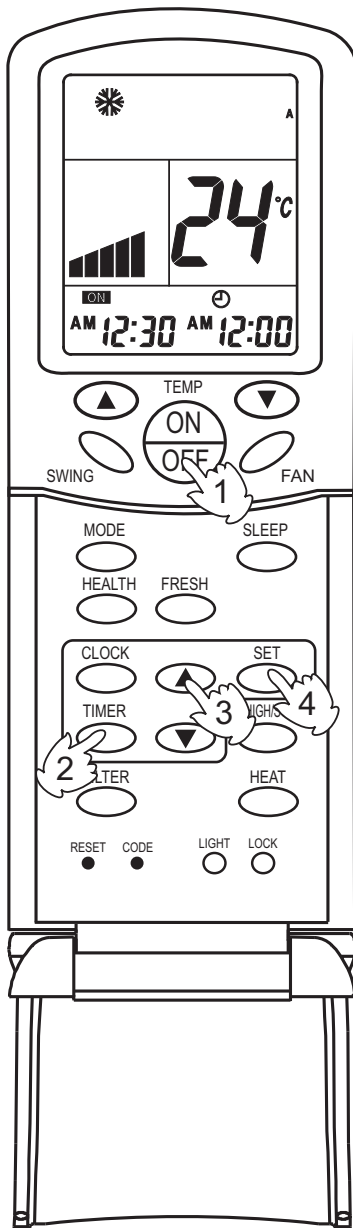
Set clock correctly before starting TIMER operation.

(1) Unit start
After unit start, select your desired operation mode (operation mode will be displayed on LCD).

(2) TIMER mode selection
Press TIMER button on the remote controller to change TIMER mode. Every time the button is pressed, display of TIMER mode changes as follows:

ON → **OFF** → **ON** ←— **OFF** → blank ←
AM 12:00   PM 12:00   AM 12:00   PM 12:00
TIMER ON   TIMER OFF   TIMER ON-OFF

Then select TIMER mode as needed (TIMER ON or TIMER OFF). Now **ON** or **OFF** will flash.

(3) TIMER setting
Press time adjustment buttons ▲▼
▲ Every time the button is pressed, the time increases by 10 minutes.
▼ Every time the button is pressed, the time decreases by 10 minutes.
If the button is kept pressed, the time will changes quickly.
It can be adjusted within 24 hours at will.

(4) Confirm setting
After setting correct time, press SET button to confirm time. Now **ON** or **OFF** stop flashing.
Time displayed: unit starts or stops at X hour X min (TIMER ON or TIMER OFF)

(5) Cancel TIMER mode
Just press TIMER button several times until TIMER mode disappears.

Hints:
● After replacing batteries or if a power failure occurs, TIMER setting must be reset.
● Remote controller has memory function. When you use TIMER mode next time, just press SET button after mode selection if timer setting is the same as the previous one.

15

Maintenance

⚠ Attention

- Repair can only be performed by professional personnel.
- Before touching the connection line, all power supplies should be switched off. Only after switching off the power supply can the operator clean the air conditioner as to avoid electric shock or injury.
- When cleaning the air cleaner, make sure to use a stable platform; don't flush the air conditioner with water, or the electric shock might be caused.

Daily Maintenance:

Clean the air cleaner & air inlet grid

- Don't dismantle the air cleaner if not cleaning, or faults might be caused.
- When the air conditioner operates in the environment with too much dust, clean the air conditioner more times (generally once every two weeks).
- Take up the panel then pull forward, draw out from the bottom slowly. (The panel only can move to left or right, please take down it after conformation.)
- Unfasten the thread against the both of ends falling off.
- Pull the air filter downward and take it out.

1 ⬆
2 ⮣
panel
3
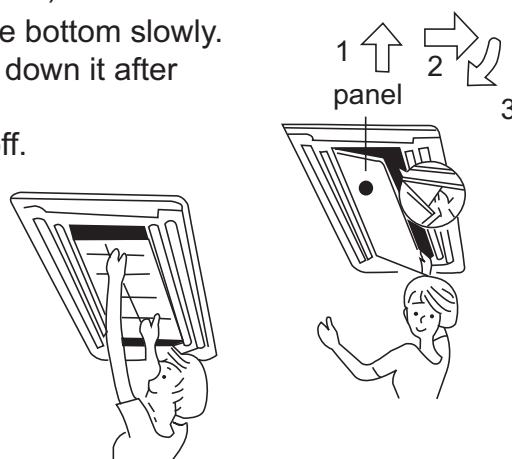
Cleaning the air outlet port and the shell:

⚠ Attention

- Don't use gasoline, benzene, diluents, polishing powder or liquid insecticide to clean them.
- Do not clean them with hot water of above 50℃ to avoid fading or distorting.

- Wipe them with soft dry cloth.
- Water or neutral dry cleanser is recommended if the dust cannot be removed.
- The Wind Deflector can be dismantled to clean (as below).

Cleaning Wind Deflector:

- Do not wipe the wind deflector with water forcibly to avoid falling off.

16

Maintenance

Maintenance before and after Operating Season

Before Operating Season:
1. Please make the following checkup. If abnormal condition occurs, consult the after-service personnel.
   - There is no blockage in inlet port and outlet port of outdoor and indoor units.
   - The ground line and the wiring are in the proper state
2. After cleaning, the air cleaner must be mounted.
3. Switch on to the power.

After Operating Season:
1. In sunny days, blowing operation can be performed for half a day to make the inside of machine dry.
2. Electrical power should be cut down to economize electricity, or the machine will still consume power.
3. Air cleaner and shell must be mounted after cleaning.

Fault Checkup

Please check the following when consigning repair service:

	Symptoms	Reasons
All these are not problems	• Water flow sound	Water flow sound can be heard when starting operation, during operation or immediately after stopping operation. When it starts to work for 2-3 minutes, the sound may become louder, which is the flowing sound of refrigerant or the draining sound of condensed water.
	• Cracking sound	During operation, the air conditioner may make the cracking sound, which is caused from the temperature changes or the slight dilation of heat exchanger.
	• Terrible smell in outlet air	The terrible smell, caused from walls, carpet, furniture, clothing, cigarette and cosmetics, attaches on the conditioner.
	• Flashing operating indicator	When switching it on again after power failure, turn on the manual power switch and the operating indicator flashes.
	• Awaiting indication	It displays the awaiting indication as it fails to perform refrigerating operation while other indoor units are in heating operation. When the operator set it to the refrigerating or heating mode and the operation is opposite to the setting, it displays the awaiting indication.
	• Sound in shutdown indoor unit or white steam or cold air	To prevent oil and refrigerant from blocking the shutdown indoor units, refrigerant flows in the short time and make the sounds of refrigerant flowing. Otherwise, when other indoor units performs heating operation, white steam may occur; during refrigerating operation, cold air may appear.
	• Clicking sound when switching the air condition on	When the conditioner is powered on, the sound is made due to the resetting of the expansion valve.
Please make another check.	• Start or stop working automatically	Check if it is in the state of Timer-ON and Timer-OFF.
	• Failure to work	Check if there is a power failure. Check if the manual power switch is turned off. Check if the supply fuse and breaker are disconnected. Check if the protective unit is working. Check if refrigerating and heating functions are selected simultaneously with the awaiting indication on line control.
	• Bad cooling & heating effects	Check if air intake port and air outlet port of outdoor units are blocked. Check if the door and windows are open. Check if the filtering screen of air cleaner is blocked with sludge or dust. Check if the setting of wind quantity is at low wind. Check if the setting of operation is at the Fan Operation state. Check if the temperature setting is proper.

Under the following circumstances, immediately stop the operation, disconnect the manual supply switch and contact the after-service personnel.
• When buttons are inflexible actuated;
• When fuse and breaker have been burnt over and over;
• When there are foreign objects and water in the refrigerator;
• When it cannot still be operated after removing the operation of protective unit;
• When other abnormal conditions occur.

Installation Procedures

Before installation

Make correct operation according to the manual when installation.
Please confirm the below information:

- If operation plan has been discussed
- Model, power supply specs
- Pipe, wire, and the other parts
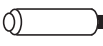- Accessories(inside the unit, take it out after opening the filter)

Heat insulation for nut on flared section

1	Pipe cover		1	For gas pipe
2	Pipe cover		1	For liquid pipe
3	Strap		4	For pipe cover

For unit suspension

1	Flat washer (M10)		4	For unit suspension
2	Paper pattern		1	
3	Bolt		4	For paper pattern of installation

For drainage pipe

1	Pipe cover		2	For drainage pipe
2	Drainage pipe		1	
3	Flexible hose clip		1	For drainage pipe

Selection of installation location for the indoor unit

Indoor units should be installed in places with the environment of even circulation of cool and warm blows. The following places should be avoided.

- places with high salinity (beach), high sulfureted gas(such as the thermal spring regions where copper tubes and soft soldering are easy to be eroded), much oil(including mechanical oil) and steam; places where organic substance solvent is used; where special spray is frequently used;
- places where machines generate the high frequency electromagnetic wave (abnormal condition will appear in the control system);
- places where there is high humidity exists near the door or windows (dew is easily formed).

Warning:
protect the machine from gales or earthquake, make the installation according to the regulations.
Improper installation will cause accidents due to the overturn of the air conditioner.

Installation Procedures

Select the following places to install indoor unit

(1) The places where cool or warm air can ventilate smoothly. If the place is higher than 3m, the warm air will gather around the ceiling. A circulator is necessary for this case.

(2) The places where the wires and pipes are easy to outdoor.

(3)The places where the condensate water can be drained out smoothly and the drainage pipe can lean appropriately.

(4)The places where there is no obstacle at air inlet or outlet. And the places which will not alarm or not be in short circuit.

(5)The place where the sunshine will not shoot directly.

(6) The places around which the frosting temperature is below 28℃ and the relative humidity is below 80% (when the unit is installed at place with high temperature, pay main attention to frosting issues, for example the unit can be equipped with heat insulation)

Take it into account that if the place is strong enough to support the unit. If not, please strengthen it with reinforced plate and horizontal plate.
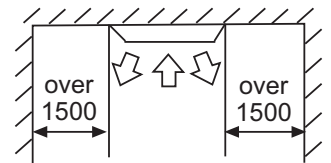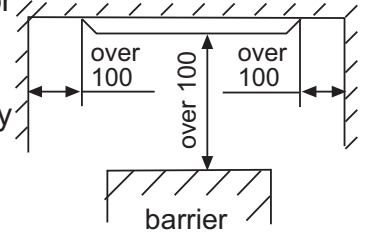
suspension installation

Suspend the bolt with 4 M10 or W3/8. Fasten the bolt to make every bolt bear the load of 50kg. The suspension bolt should be about 95mm extending outward of ceiling.

When the ceiling exists already

1.Open a hole on the ceiling, and set the dimension appropriate for the installation.

2.Fasten the bolt (purchased locally) on the correct position.

3.After suspending indoor unit, install the template paper on the position of panel with 4 bolts, then adjust the height according to the below procedure.(the length from ceiling to unit bottom is AB072-182: 63mm)

4.Check if the unit is horizontal with a gradienter. If not, the unit will leak water or float switch works badly.

5.Fix the unit after levelness adjustment.

Panel installation position

AB072-182:63mm

Paper pattern   Air outlet

ceiling side   Print side
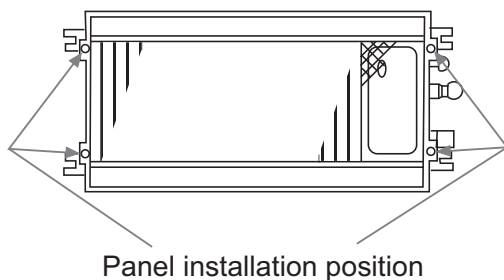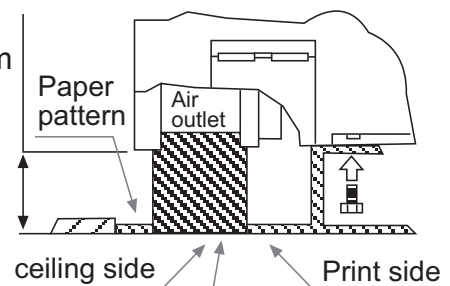
adjust unit to make the bottom level with the ceiling

Installation Procedures

Install ceiling later

1. Install the Unit block and template paper according to step 2-4.
2. Cut along external boundary line in the ceiling.
3. Fasten the unit after inspecting installation height and level.

(Fix the paper pattern)

A	gas pipe connector	
B	liquid pipe connector	
C1	drainage pipe connector	VP25
C2	natural drainage outlet	VP20
D	power inlet	
E	suspension bolts	M10 or M3/8
F	fresh air inlet	
G	air supply branch pipe connector	

① Ceiling hole size
② Gap between studs
③
④
90
97
446
97
gap between studs
640 Ceiling hole size

Drain hose (accessory)
(Installed on site)

Control box

Center of panel

70
50

20 10 620 10 20
⑪
364
310
230
B
A
C1
C2
⑩
⑫
⑬
D

⑱ ⑤ ⑱
⑥ ⑦
240 240
200 200
297~325
㉑ ㉑
140
100
⑧ 20 ⑲ 20 20 ⑧
G
8-Ø4 Holes for
tapping screws

750 The max. height of drainage lift-up on field

⑨

310
278
264
E
5-Ø4 Holes for
tapping screws
⑯ 64
⑰ 95
⑭ ⑮
F
suspension hook

Installation Procedures

model	①	②	③	④	⑤	⑥	⑦	⑧	⑨	⑩	⑪
AB072~182MBERA	1015	885	468	417	817	460	178	161	280	207	405

model	⑫	⑬	⑭	⑮	⑯	⑰	⑱	⑲	⑳	㉑
AB072~182MBERA	148	227	98	91	47	120	56	74	124	130

Refrigerant pipe

Please refer to accompanied manual to know refrigerant pipe plumbing

Gas side and liquid side should take measure of heat insulation.

Inspect if gas leaks, joints heat insulation materials have to be used to connect refrigerant piping extender mouth, then, use strap to tie two parts.

strap (accessory)   Pipe cover (accessory)
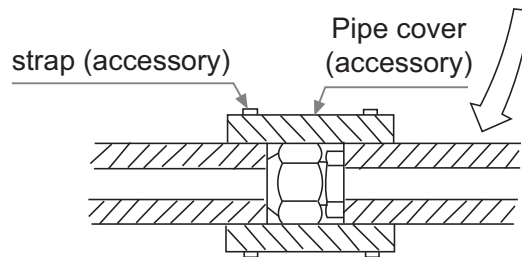
Drainage pipe

• Install attached flexible hose to adjust when installing panel. Bending or dragging intentionally will lead to leakage.

• Insert attached drainage flexible hose into fine mouth end of drainage, and then fix it with pipe clamp.

• Bind VP-25 joint(purchase in local place)to drainage flexible hose(Rigid PVC terminal) before suspending, then, bind VP-25 to this joint.

• Make sure binder does not flow into drainage pipe, otherwise, the pipe will be damaged after binder dries.

pipe cover(big, for heat insulation) (accessory)

Vjoint for VP25 (purchase in local place)

unit

drainage flexible hose (accessory)

stick

VP25(purchase in local place)

pipe cover (for heat insulation) (purchase in local place)

sleeve for drainage pipe

clip for flexible pipe

pipe cover(small, for heat insulation) (accessory)

reducer steps

drainage flexible hose

drainage pipe
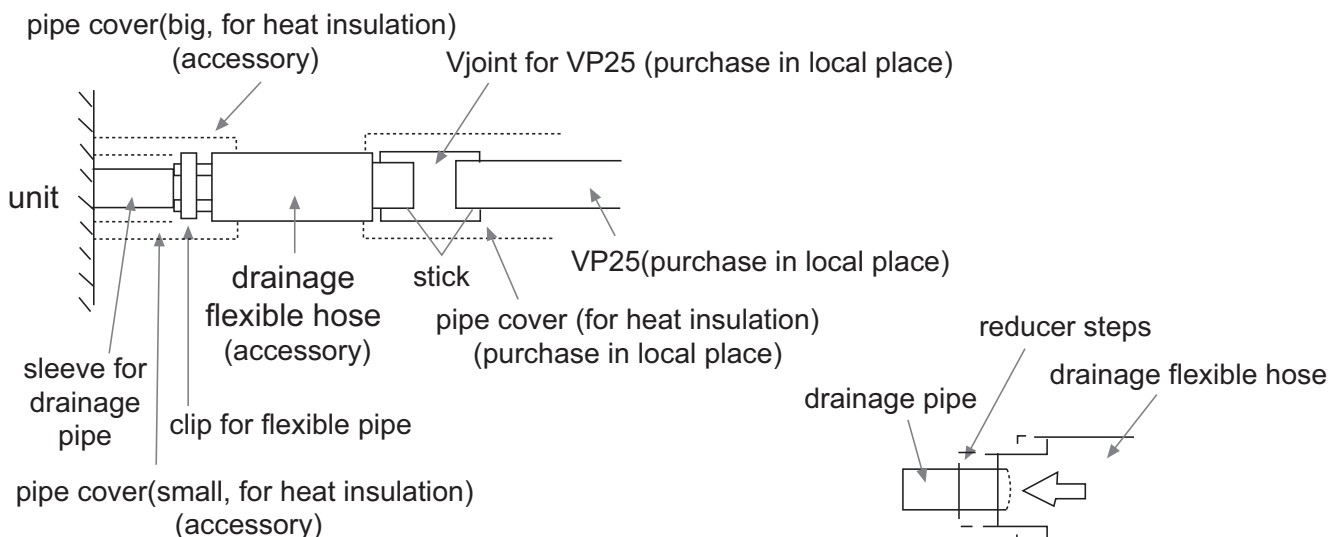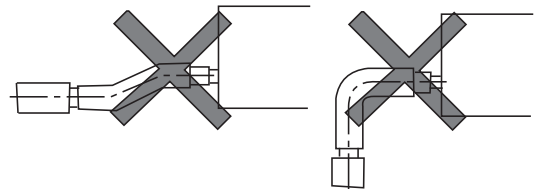
Installation Procedures

- Make drainage slope down(slope is 1/50-1/100), and any part of drainage upheaval or cave in.
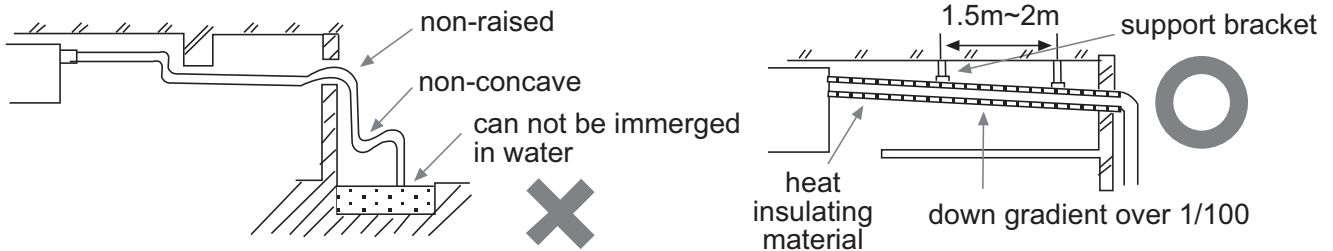
- Attention: make sure indoor unit side does not bear any pressure, and fix drainage near unit.

- Drainage can be normal rigid polyvinyl chloride pipe VP-25.

- When laying drainage pipe for multi units. As viewed in the picture, set main drainage 100mm under each indoor unit draining mouth, and the main pipe should be more than VP-30 thick plastic pipe.
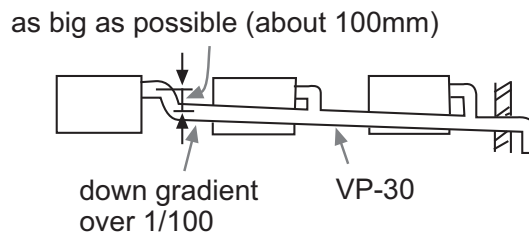
- Take insulation measures to the following two parts of drainage pipe to avoid leakage.
  Drain pipe fitting location:
  After drainage test, install small tube shield onto drain pipe fitting and then use bigger tube shield to cover smaller one and part of drainage pipe. And then use bandage to tie them.
  Rigid polyvinyl chloride pipe of indoor unit.

- Do not set air vent in the drain pipe.

- Exit height of drain pipe should be 750mm higher than ceiling, so if facing any barrier while laying drain pipe, you can use bending pipe or other attachments to avoid, and on this condition, if the drain pipe from unit to pipe is too long, the water flow will increase when air conditioner is off.

The following picture refers to particular location of match-fixing head of drain pipe.
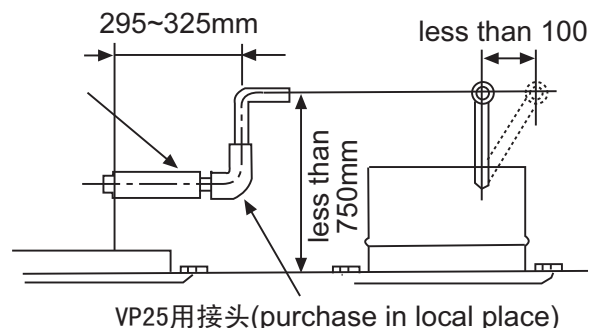
Other installation is the same as normal drain pipe working.

- Do not lay drain pipe at the place that can cause peculiar smell gas.

- Do not put drain pipe directly into sewer that can cause harmful gas.

Installation Procedures

In case of gravity drainage

- Remove the rubber plug and insulation from the gravity drainage port.

- Connect the drain hose (VP-20) using the gravity drainage connecting tube (option) and secure firmly with a clamp.
  (If the drain tube is directly connected with the gravity drainage port, the drain pan could not be removed.)

- Cut off drainage motor(blue 2P)
  (If the unit is used with this connector being connected, the drainage will go out through the standard drain connecting port, causing leaks.)
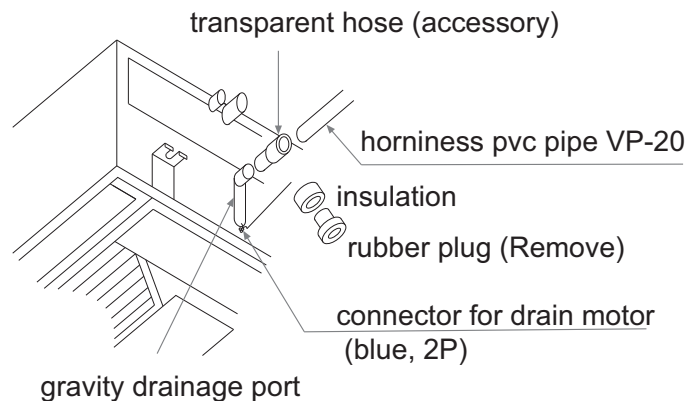
transparent hose (accessory)

horniness pvc pipe VP-20

insulation

rubber plug (Remove)

connector for drain motor
(blue, 2P)

gravity drainage port

Drain test

- After installation of drain pipe, make sure that drain system work in good condition and no water leakage from joint and drain pan.

- Do drain test even if installation of heating season.

- For new building cases, make sure to complete the test before hanging the ceiling.

unit

drainage hose

transparent pipe sleeve for observing drainage

1.Pour water of about 1000cc into the drain pan in the indoor unit by pump so as not to get the electrical component wet.
2.At the drain socket (transparent), it is possible to check if the water is drained out properly. Confirm that the water is properly drained out while the drain motor is operating.
3. Unplug the drain plug on the indoor unit to remove remaining water after the test, and re-plug it.
Attention: do not make water splash.
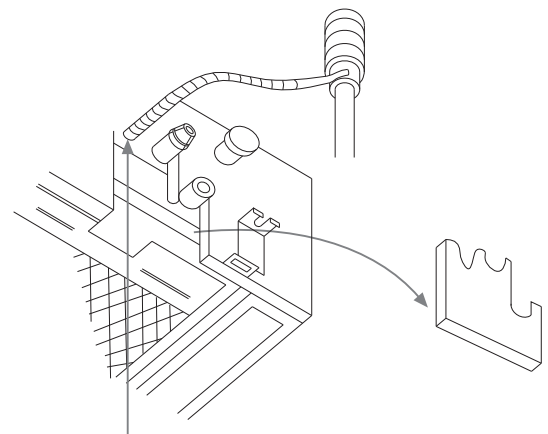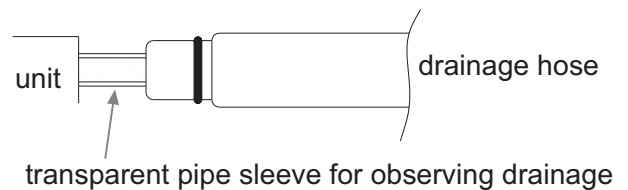
insert the head of water supply pump into the hole beside the pump for about 50mm

Drain pump forceful running method

- Turn on indoor unit, drain pump will continuously run.

- Turn off after test is over.
  (If electrical work has not done, connect T style Y-shaped connector to form inlet, and then check if it leaks.)

Installation Procedures

Installation of panel

Bolt used should be close to panel

Air supply outlet is easy to be damaged, please pay attention to it when working.

1.Use drawing block to confirm the height of unit and size of ceiling. Remove it before installing panel, as well as air return panel.

Method to dismantle the air return panel
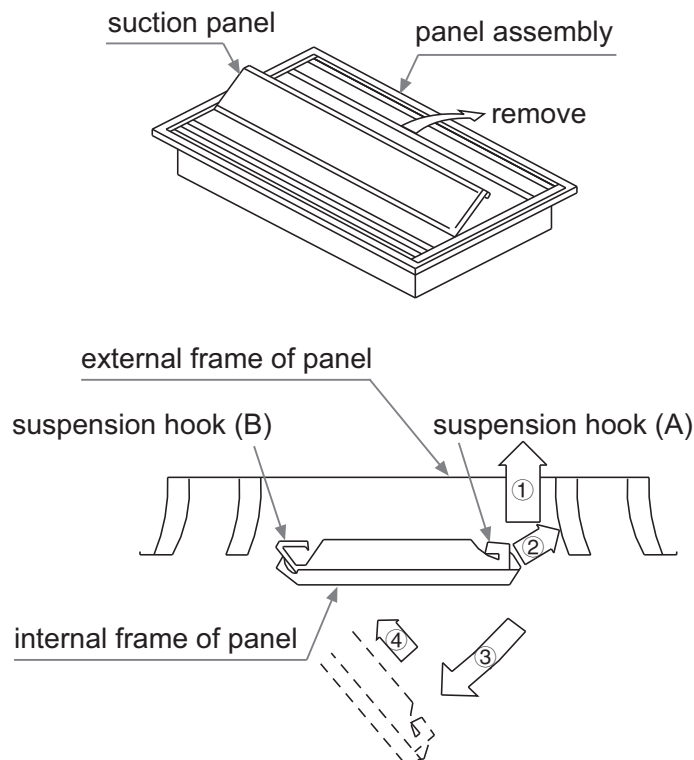
2.Screw 4 installation panels 5mm in unit panel.

3.Fix the panel

4.Tighten the screws.

5.Link the joint of louver motor(white, 3P) and limit switch(white,2P)(unit without louver automatically running function does not need this step.)

6.Use remote control to make sure the connection is OK, and then cut off the power for 10 seconds, restart.

Installation Procedures

Please refer to the attached manual of outdoor units.

Tubing Materials & Specifications

Model		AB072~092MBERA	AB122~182MBERA
Tubing Size (mm)	Gas pipe	∅9.52	∅12.7
	Liquid pipe	∅6.35	∅6.35
Tubing Material		Phosphor deoxybronze seamless pipe (TP2) for air conditioner	

Refrigerant Filling Amount

Add the refrigerant according to the installation instruction of outdoor unit. The addition of R410A refrigerant must be performed with a measure gage to ensure the specified amount while compressor failure can be caused by filling too much or little refrigerant.

Connecting Procedures of Refrigerant Tubing

Proceed the flare tube connecting operation to connect all the refrigerant tubes.

- Dual wrenches must be used in the connection of indoor unit tubing.
- Mounting torque refers to the right table

wrench
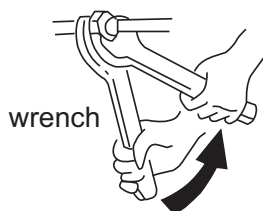
Outer Diameter of Tubing (mm)	Mounting Torque (N-m)	Increase mounting Torque (N-m)
∅6.35	11.8(1.2kgf-m)	13.7(1.4kgf-m)
∅9.52	24.5(2.5kgf-m)	29.4(3.0kgf-m)
∅12.70	49.0(5.0kgf-m)	53.9(5.5kgf-m)
∅15.88	78.4(8.0kgf-m)	98.0(10.0kgf-m)

Cutting and Enlarging

Cutting or enlarging pipes should be proceeded by installation personnel according to the operating criterion if the tube is too long or flare opening is broken.

Vacuumizing

Vacuumize from the stop valve of outdoor units with vacuum pump. Refrigerant sealed in indoor machine is not allowed to use for vacuumization.

Open All Valves

Open all the valves of outdoor units. [NB: oil balancing stop valve must be shut up completely when connected one main unit.]

Checkup for Air Leakage

Check if there is any leakage at the connecting part and bonnet with hydrophone or soapsuds.

Connecting

Connecting circular terminals:

1. Connecting circular terminals:
   The connecting method of circular terminal is shown in the Fig. Take off the screw, connect it to the terminal tier after heading it through the ring at the end of the lead and then tighten it.

2. Connecting straight terminals:
   The connection methods for the circular terminals are shown as follows: loosen the screw before putting the line terminal into the terminal tier, tighten the screw and confirm it has been clamped by pulling the line gently.

3. Pressing connecting line
   After connecting line is completed, press the connecting line with clips which should press on the protective sleeve of the connecting line.

correct pressing — terminal tier — wrong pressing — pressing clip —
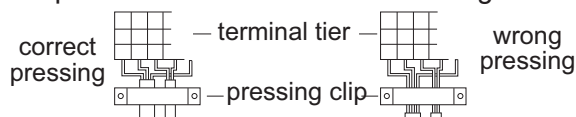
Installation Procedures

1. Take down wire controller from the holder

Wire controller

Bracket

Screw holes

Screw holes

52±0.2

10.45

5.3
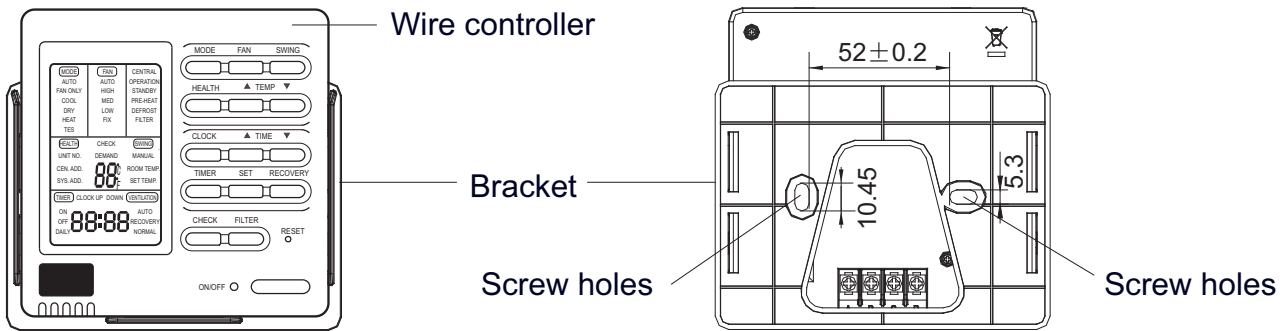
2. Install the controller holder

According to the position of 2 screw holes on the holder, drill 2 holes on the wall, and strike the wood stopper to the holes respectively.

Then align the 2 screw holes of wired controller holder to the wood stopper, fix the holder on the wall with wood screw.

Note:

Try a wall as flat as possible for installation. Don't use excessive force to tighten screws, otherwise, the holder will be damaged.

3.Wiring instruction

Use shielded wire between indoor and wire controller. And be earthed on one side, or the unit will not work normally because of interference.

shielded wire

grounding
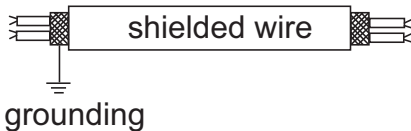
Note:

Confirm the terminal connection firmly, and do not get in tough with shielded wire.

Don't touch the PC panel with your hands.

4.Place wire controller on the holder, and pay attention not to pressing any wires.

Electrical Wiring

⚠ **Warning**

- Electrical construction should be made with specific mains circuit by the qualified personnel according to the installation instruction. Electric shock and fire may be caused if the capacity of power supply is not sufficient. **!**
- During arranging the wiring layout, specified cables should be used as the mains line, which accords with the local regulations on wiring. Connecting and fastening should be performed reliably to avoid the external force of cables from transmitting to the terminals. Improper connection or fastness may lead to burning or fire accidents. **!**
- There must be the ground connection according to the criterion. Unreliable grounding may cause electrical shocks. Do not connect the grounding line to the gas pipe, water pipe, lightening rod and telephone line. **!**

⚠ **Attention**

- Only copper wire can be used. Breaker for electric leakage should be provided, or electric shock may occur.
- The wiring of the mains line is of Y type. The power plug L should be connected to the live wire and plug N connected to null wire while ⏚ should be connected to the ground wire. For the type with auxiliary electrically heating function, the live wire and the null wire should not be misconnected, or the surface of electrical heating body will be electrified. If the power line is damaged, replace it by the professional personnel of the manufacturer or service center.
- The power line of indoor units should be arranged according to the installation instruction of indoor units.
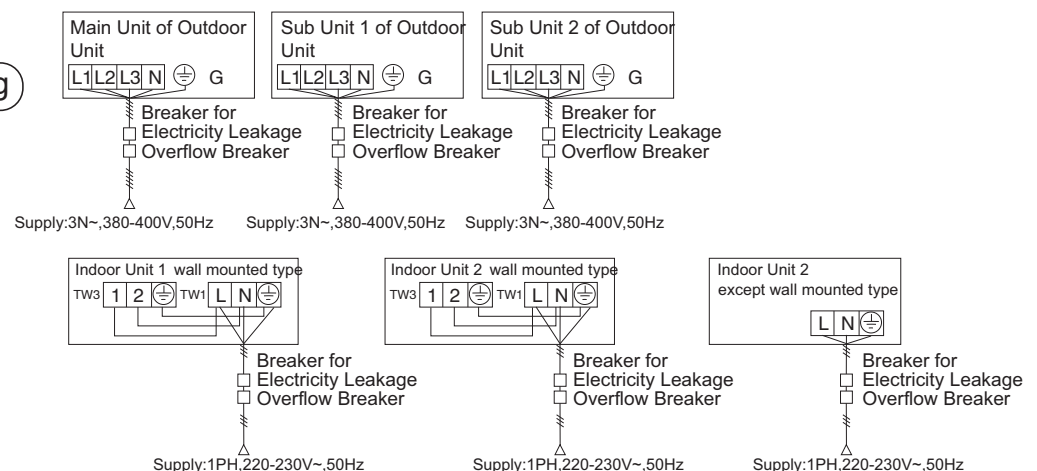- The electrical wiring should be out of contact with the high-temperature sections of tubing as to avoid melting the insulating layer of cables, which may cause accidents.
- After connected to the terminal tier, the tubing should be curved into be a U-type elbow and fastened with the pressing clip. **!**
- Controller wiring and refrigerant tubing can be arranged and fixed together.
- The machine can't be powered on before electrical operation. Maintenance should be done while the power is shut down.
- Seal the thread hole with heat insulating materials to avoid condensation.
- Signal line and power line are separately independent, which can't share one line. [Note: the power line, signal line are provided by users. Parameters for power lines are shown as below: $3\times(1.0\text{-}1.5)$ mm^2; parameters for signal line: $2\times(0.75\text{-}1.25)mm^2$ (shielded line)]
- 5 butt lines (1.5mm) are equipped in the machine before delivery, which are used in connection between the valve box and the electrical system of the machine. The detailed connection is displayed in the circuit diagram.

Supply Wiring Drawing

Main Unit of Outdoor Unit
L1 L2 L3 N ⏚ G
Breaker for Electricity Leakage
Overflow Breaker
Supply:3N~,380-400V,50Hz

Sub Unit 1 of Outdoor Unit
L1 L2 L3 N ⏚ G
Breaker for Electricity Leakage
Overflow Breaker
Supply:3N~,380-400V,50Hz

Sub Unit 2 of Outdoor Unit
L1 L2 L3 N ⏚ G
Breaker for Electricity Leakage
Overflow Breaker
Supply:3N~,380-400V,50Hz

Indoor Unit 1 wall mounted type
TW3 1 2 ⏚ TW1 L N ⏚
Breaker for Electricity Leakage
Overflow Breaker
Supply:1PH,220-230V~,50Hz

Indoor Unit 2 wall mounted type
TW3 1 2 ⏚ TW1 L N ⏚
Breaker for Electricity Leakage
Overflow Breaker
Supply:1PH,220-230V~,50Hz

Indoor Unit 2 except wall mounted type
L N ⏚
Breaker for Electricity Leakage
Overflow Breaker
Supply:1PH,220-230V~,50Hz

- Indoor units and outdoor units should be connected to the power source separately. Indoor units must share one single electrical source, but its capacity and specifications should be calculated. Indoor & outdoor units should be equipped with the power leakage breaker and the overflow breaker.

Electrical Wiring
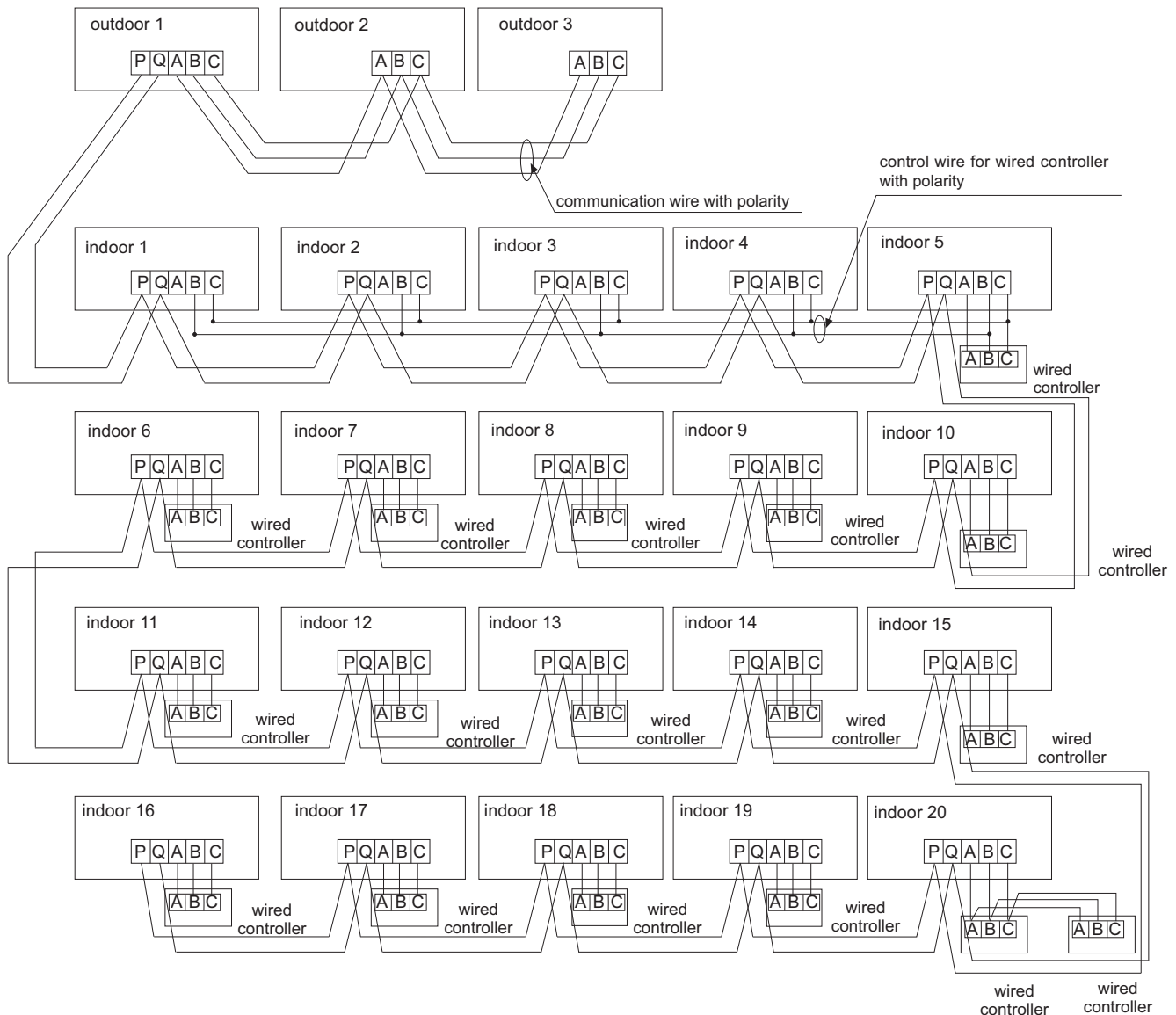
Outdoor units are of parallel connection via three lines with polarity. The main unit, central control and all indoor units are of parallel connection via two lines without polarity.

There are three connecting ways between line control and indoor units:

A. One line control controls multiple units, i.e. 2-16 indoor units, as shown in the above figure, (1-5 indoor units). The indoor unit 5 is the line-controlled main unit and others are the ine-controlled sub units. The remoter control and the main unit (directly connected to the indoor unit of line control) are connected via three lines with polarity. Other indoor units and the main unit are connected via two lines with polarity.SW01 on the main unit of line control is set to 0 while SW01 on other sub units of line control are set to 1, 2, 3 and so on in turn. (Please refer to the code setting A at page 33)

B. One line control controls one indoor unit, as shown in the above figure(indoor unit 6-19). The indoor unit and the line control are connected via three lines with polarity.

C. Two line controls control one indoor unit, as shown in the figure (indoor unit 20). Either of the line controls can be set to be the master line control while the other is set to be the auxiliary line control. The master line control and indoor units, and the master and auxiliary line controls are connected via three lines with polarity.

When the indoor units are controlled by the remote control, switch over the modes by Switching Mode of Line-Controlled Main Unit/ Line-Controlled Sub Units/ Remote-Controlled Types. The signal terminals needn't to be equipped with wires and connected to the line control.

Electrical Wiring

The combination of multiple indoor units can be controlled by wired controller or remote controller.

※ Switching Mode of Line-Controlled Main Unit/ Line-Controlled Sub
Units/ Remote-Controlled Types can be used for switching over ※

Control Mode / Socket/Code	Line-Controlled Main Unit	1# Line-Controlled Sub Unit	Type Switching Mode of Remote Control
SW01-[1] [2] [3] [4]	OFF	[0] [0] [0] [1]	OFF
CN21	null	null	connected to receiving plank of remote control
Signal Terminals	A,B,C are connected to wired controller	B,C are connected to wired controller	A,B,C are not connected to wired controller

The wiring for the power line of indoor unit, the wiring between indoor and outdoor units as well as the wiring between indoor units:

Items / Total Current of Indoor Units(A)	Cross Section (mm^2)	Length (m)	Rated Current of Overflow Breaker(A)	Rated Current of Power Leakage Breaker (A) Leaking Current(mA) Operating Period (S)	Cross Sectional Area of Signal Line	
					Outdoor -indoor (mm^2)	Indoor -indoor (mm^2)
〈10	2	20	20	20 A,30 mA,0.1S or below	2 cores×0.75-2.0 mm^2 shielded line	
≥10 and <15	3.5	25	30	30 A,30 mA,0.1S or below		
≥15 and <22	5.5	30	40	40 A,30 mA,0.1S or below		
≥22 and <27	10	40	50	50 A,30 mA,0.1S or below		

※ The electrical power line and signal lines must be fastened tightly.
※ Every indoor unit must have the ground connection.
※ The power line should be enlarged if it exceeds the permissible length.
※ Shielded lays of all the indoor and outdoor units should be connected together, with the shielded lay at the side of signal lines of outdoor units grounded at one point.
※ It is not permissible if the whole length of signal line exceeds 1000m.

Signal Wiring of Wired controller

Length of Signal Line (m)	Wiring Dimensions	Length of Signal Line (m)	Wiring Dimensions
〈100	0.3mm^2 × 3 core shielding line	≥300 and 〈400	1.25mm^2 × 3 core shielding line
≥100 and 〈200	0.5mm^2 × 3 core shielding line	≥400 and 〈600	2mm^2 × 3 core shielding line
≥200 and 〈300	0.75mm^2 × 3 core shielding line		

¡ø The shielding lay of the signal line must be grounded at one end.
¡ø The total length of the signal line shall not be more than 600m.

Code Setting

※ The code is dialed to "ON" position with the overline at the state of strapping if the code or overline status is "1"; The code is dialed to "OFF" position with the overline at the state of disconnection if the code or overline status is "0".
※ In the table below, the choice in the box "¡ı" refers to the setting of the socket/overline before delivery.

Electrical Wiring

① 0150180113 PCB Code Setting

In the table below, the code is dialed to "ON" position with the over line at the state of strapping if the code or over line statue is "1". The code is dialed to "OFF" position with the over line at the state of disconnection if the code or over line status is "0".

A. SW01 definition

		[1]	[2]	[3]	[4]	The line control Units address
SW01_1 SW01_2 SW01_3 SW01_4	The line control Units address	0	0	0	0	0# (Host Unit)
		0	0	0	1	1# (Sub Unit)
		0	0	1	0	2# (Sub Unit)
		0	0	1	1	3# (Sub Unit)
		…	…	…	…	……
		1	1	1	1	15# (Sub Unit)
		[5]	[6]	[7]	[8]	Indoor Units ability
SW01_5 SW01_6 SW01_7 SW01_8	Indoor Units ability	0	0	0	0	0.6HP
		0	0	0	1	0.8HP
		0	0	1	0	1.0HP
		0	0	1	1	1.2HP
		0	1	0	0	1.5HP
		0	1	0	1	1.7HP
		0	1	1	0	2.0HP
		0	1	1	1	2.5HP
		1	0	0	0	3.0HP
		1	0	0	1	3.2HP
		1	0	1	0	4.0HP
		1	0	1	1	5.0HP
		1	1	0	0	6.0HP
		1	1	0	1	8.0HP
		1	1	1	0	10.0HP
		1	1	1	1	15.0HP

Electrical Wiring

B. SW03 definition

Communication Address Setting between Indoor Units and Outdoor Unit

SW03_1	The address setting	0	Automatic address setting						
		1	Manual address setting						
SW03_2 ~ SW03_8	Manual address	[2]	[3]	[4]	[5]	[6]	[7]	[8]	Mailing address
		0	0	0	0	0	0	0	0#
		0	0	0	0	0	0	1	1#
		0	0	0	0	0	1	0	2#
		…	…	…	…	…	…	…	…
		0	1	1	1	1	1	1	63#

② Wired Controller Code Settings

Serial No.	Type	Switch Status	Switchover Function
J03	Choice of room temp. indications	0	There is no indication for room temperature
		1	Automatic reset after power failure
SW01-[1]	Switchover of main & auxiliary wired controllers	ON	Set to auxiliary wired controller
		OFF	Set to main wired controller
SW01-[2]	Switchover of Centigrade & Fahrenheit	ON	Indicating Fahrenheit
		OFF	Indicating Centigrade
D1	Schedule compression function	ON	Indoor units perform schedule compression
		OFF	Normal control
D2	Compulsive defrosting	ON	Sending "Compulsive Defrosting" signal to indoor units
		OFF	Normal control

- D1 and D2 are diodes. Turn to "OFF" to disconnect holes of both sides while turn to "ON" to strap the holes of two sides with a guide line.
- The code/ overline/ diode in the gray frame indicates that safety operation can be done by opening the shell of remote control.
- Only when dual line controls control one indoor unit can one of the line control be set to auxiliary line control by setting SW01-[1] to "ON" while keeping the settings of others "OFF".

Difference between Main Wired Controller and Auxiliary Wired Controller

Comparison Items	Main wired controller	Auxiliary wired controller
Functions	All functions	It can only set shutdown, mode, air quantity, temperature and swinging.

Functions of Wired Controller

① Initialization process of line control:
   During the initialization of line control after powered on, [8888]→[888]→[88]→[8] for the wired controllers and LED flash for about 30 seconds. At this time, all buttons are disabled.

② Descriptions of other components and operating methods refer to the related operating guide.

③ Special functions of wired control:

A Setting of central control address of indoor units:
   When indoor unit code setting allows line control to set the address, continually press "Resetting Filtering Screen" for 10 seconds to enter into the mode of setting the central control addresses, and select the unit No. of the group by "Time +/-" button.
   Indication of temperature displays:
   [Central Control Address]+XX: Press "Temp. +/-" button. XX ranges from 0-7F with the initial value of 00. After finishing the setting, press "Setting" button to save the setting and quit. By pressing other buttons or without pressing within 15 seconds, it will automatically quit and keep the last setting.

B Setting of communication address between indoor units and outdoor units:
   When indoor unit code setting allows line control to set the address, continually press "Resetting Filtering Screen" for 5 seconds to enter into the mode of setting the communication addresses, and select the unit No. of the group by "Time +/-" button.
   Indication of temperature displays:
   [System Address]+XX: Press "Temp. +/-" button. XX ranges from 0-3F with the initial value of 00. after finishing the setting, press "Setting" button to save the setting and quit. By pressing other buttons or without pressing within 15 seconds, it will automatically quit and keep the last setting.

C Inquiry of fault records of indoor units:
   In the state of startup or shutdown, press "CHECK" button to go into the mode of inquiring faults of all indoor units in this group. The temperature zone indicates "CHECK" and "Unit No.", which shows the unit number with the actual connection in sequence in the decimal system. Meanwhile, the time zone indicates the code of the current fault and the previous fault of the responding machine in the format of [XX:YY], in which, XX refers to the code of the current fault (if normal, it shows "- -") and YY refers to the code of the previous fault. The indication of fault code of each machine lasts 3 seconds. After the indication of the whole group, it automatically quit. Removing abnormal states & clearing fault records:

D Under normal conditions, continually press "CHECK" button for 5 seconds to clear fault records. Inquiring running state of indoor units of the group:

E Under normal condition, press "Setting" button for 5 seconds until the temperature zone on the liquid crystal screen shows [XX], referring to the unit number of indoor units and select unit, and select unit number by "Temp. +/-" button. The time zone displays [YZZZ], in which, Y refers to the data type and ZZZ to the responding data. Select the data type by "Time +/-" button.

Y	ZZZ	System
A	Temperature of indoor unit transducer TA	Actual value, decimal system
B	Temperature of indoor unit transducer TC1	Actual value, decimal system
C	Temperature of indoor unit transducer TC2	Actual value, decimal system
D	PMV step of indoor units	Actual value/2. decimal system(e.g. indication of 50 with actual step of 100)
E	Communication address between indoor/outdoor units	Actual value, sexadecimal system
F	Central address	Actual value, sexadecimal system

Under the inquiring state, press "CHECK" button to quit the inquiring state and return to the normal operating state.

Test Run & Fault Code

- Before switching it on, test the supply terminal tier (L, N terminals) and grounding points with 500V megaohm meter and check if the resistance is above 1MΩ. It can't be operated if it is below 1MΩ.
- Connect it to the power supply of outdoor units to energize the heating belt of the compressor. To protect the compressor at startup, power it on 12 hours prior to the operation.
  Check if the arrangements of the drainpipe and connection line are correct.
  The drainpipe shall be placed at the lower part while the connection line placed at the upper part.
  Heat preservation measures should be taken such as winding the drainpipe esp. in the indoor units with heating insulating materials.
  The drain pipe should be made a slope type to avoid protruding at the upper part and concaving at the lower part on the way.

Checkup of Installation

☐ check if the mains voltage is matching

☐ check if there is air leakage at the piping joints

☐ check if the connections of mains power and indoor & outdoor units are correct

☐ check if the serial numbers of terminals are matching

☐ check if the installation place meets the requirement

☐ check if there is too much noise

☐ check if the connecting line is fastened

☐ check if the connectors for tubing are heat insulated

☐ check if the water is drained to the outside

☐ check if the indoor units are positioned

(Ways of Test Run)

Do ask the installation personnel to make a test run. Take he testing procedures according to the manual and check if the temperature regulator works properly.

When the machine fails to start due to the room temperature, the following procedures can be taken to do the compulsive running. The function is not provided for the type with remote control.

- Set the wired controller to refrigerating/heating mode, press "ON/OFF" button for 5 seconds to enter into the compulsive refrigerating/heating mode. Repress "ON/OFF" button to quit the compulsive running and stop the operation of the air conditioner.

(Fault Remedies)

When any fault appears, refer to "Inquiry of fault records of indoor units" at the previous page, consult the fault code of line control or the flashing times for LED5 of computer panel of indoor units/health lamp of receiving window of remote control and find out the faults as shown in the following table to remove all faults.

Indoor Unit Faults

Wired Controller Fault Code	PCB LED5(Indoor Units)/ Receiving Window Health Lamp (Remote Controller)	Fault Descriptions
01	1	Fault of indoor unit ambient temp. transducer TA
02	2	Fault of indoor unit pipe temp. transducer TC1
03	3	Fault of indoor unit pipe temp. transducer TC2
04	4	Fault of indoor unit dual heat source temp. transducer
05	5	Fault of indoor unit EEPROM
06	6	Fault of communication between indoor & outdoor units
07	7	Fault of communication between indoor unit and wired control
08	8	Fault of indoor unit water drainage
09	9	Fault of duplicate indoor unit address
0A	10	Fault of duplicate central control address
Outdoor Unit Code	20	Corresponding faults of outdoor units